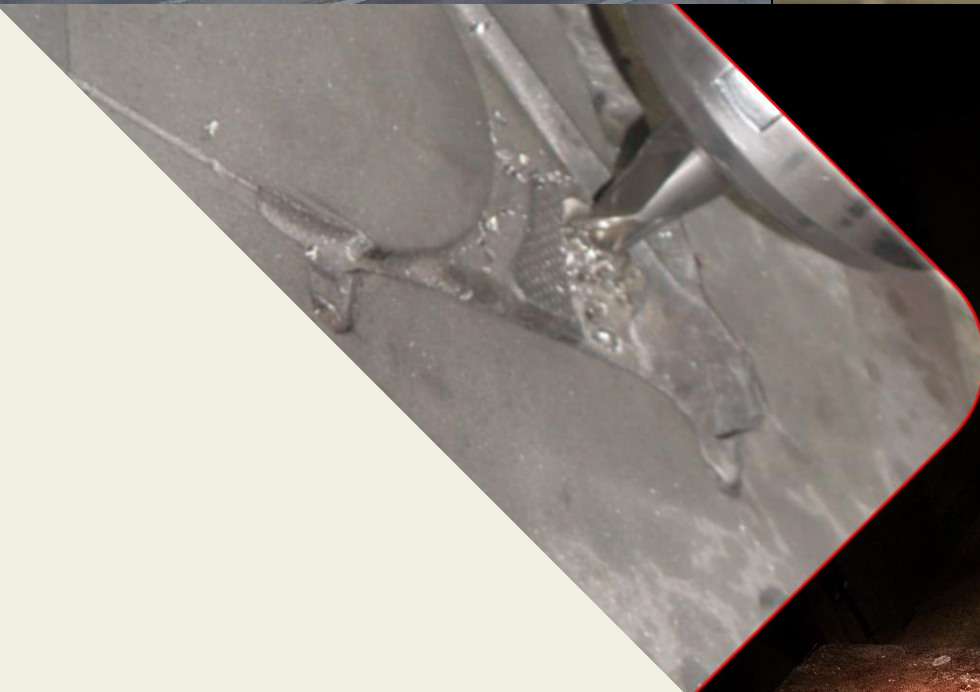
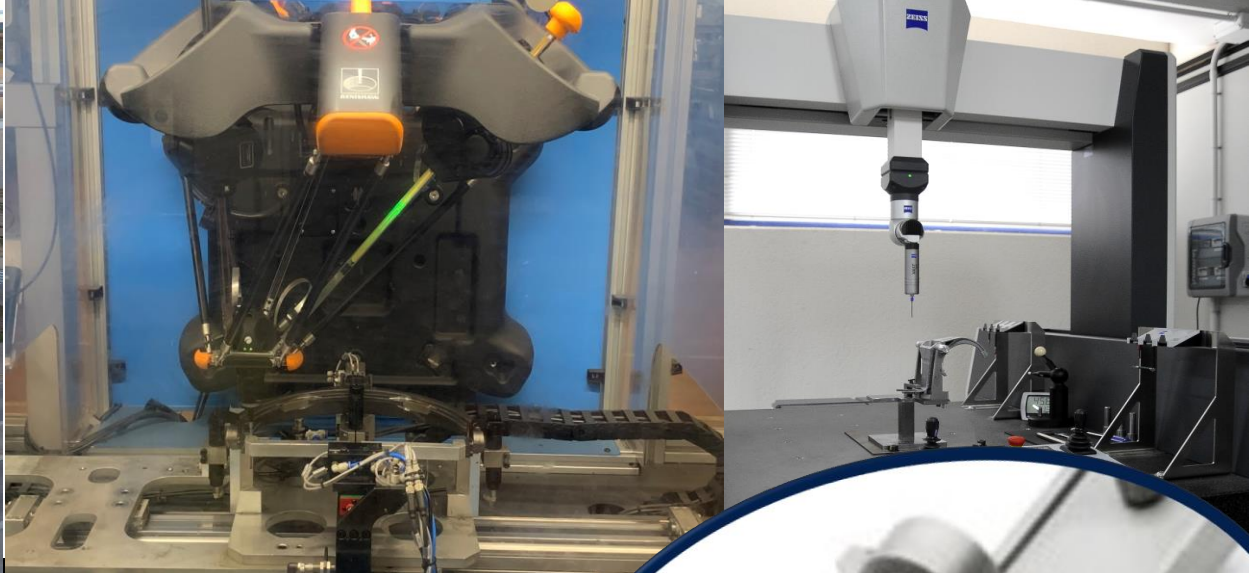


MIASA AUTOMOTIVE



MIASA
Automotive LLC.





Overview presentation

PART 1	ABOUT MIASA AUTOMOTIVE...
PART 2	FIGURES REPRESENTING MIASA AUTOMOTIVE
PART 3	OUR KNOWLEDGE
PART 4	OUR PROCESS
PART 5	OUR ASSOCIATED CAPABILITIES
PART 6	OUR MACHINES / INSTALLATION
PART 7	OUR CUSTOMERS
PART 8	ABOUT F2J INDUSTRY

ABOUT F2J PAMPLONA...



1968 MIASA was founded in February 29th 1968 in Pamplona (Navarra).
The activity was the machining of copper based and aluminium based castings for the different industrial sector : Electrical, railways, irrigation...

1992 MIASA essentially focused in the development and production of automotive components.

2007 Internationalization of the company. MIASA set up a factory in Indiana (USA) to produce local transmission components.

2017 Establishment of a new Manufacturing location in Spain : MIASA ZUERA

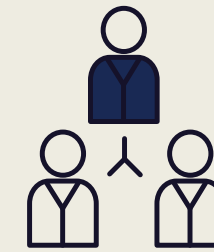
2018 MIASA starts diversification strategy.

2023 MIASA Group is purchased by F2J Industry in January 2023

FIGURES REPRESENTING F2J PAMPLONA



TURNOVER 2023 : 8,1 M €



40 EMPLOYEES



5 000 M2 FACTORY SURFACE

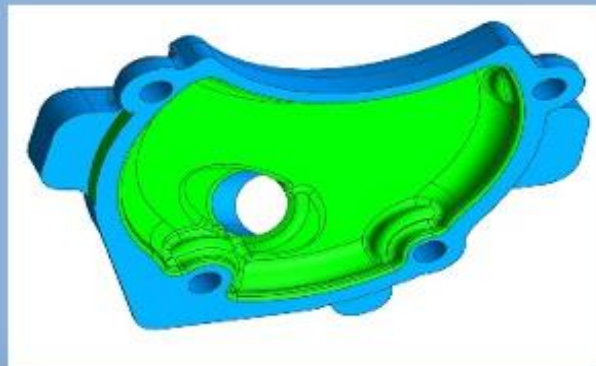
OUR KNOWLEDGE

DESIGN

CAD

Siemens NX (Unigraphics).
Compatibility with other softwares

CUSTOMER
INPUT



SIMULATION

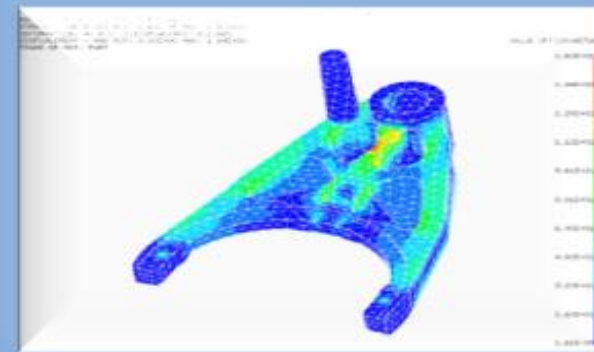
FEA

MSC PATRAN NASTRAN, MARC

CUSTOMER
INPUT

MIASA
OUTPUT

- Loads
- Boundary conditions, if customer prefers to fix them.
- Finite element analysis
- Conclusions

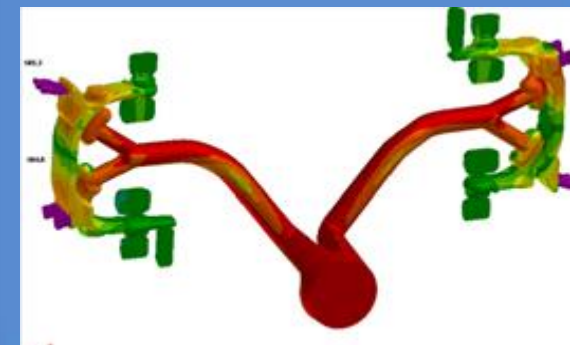


CASTING FLOW SIMULATION

QUIKCAST

MIASA OUTPUT

- Flow simulation is made before mould manufacturing
- We have extensive experience in the use of advanced simulation methods with proven success



TESTING

HYDROPULSE TEST MACHINE

LOAD CELLS: 10 kN & 50 kN

+

CLIMATIC CHAMBER

-30°C & 150°C (-22°F / 302°F)

PADS WEAR TEST FOR THE FORKS

LOAD CELLS: 10 kN & 50 kN

- Fatigue / durability
- Static load tests, breakage
- Stiffness
- Pads wear test for the Forks

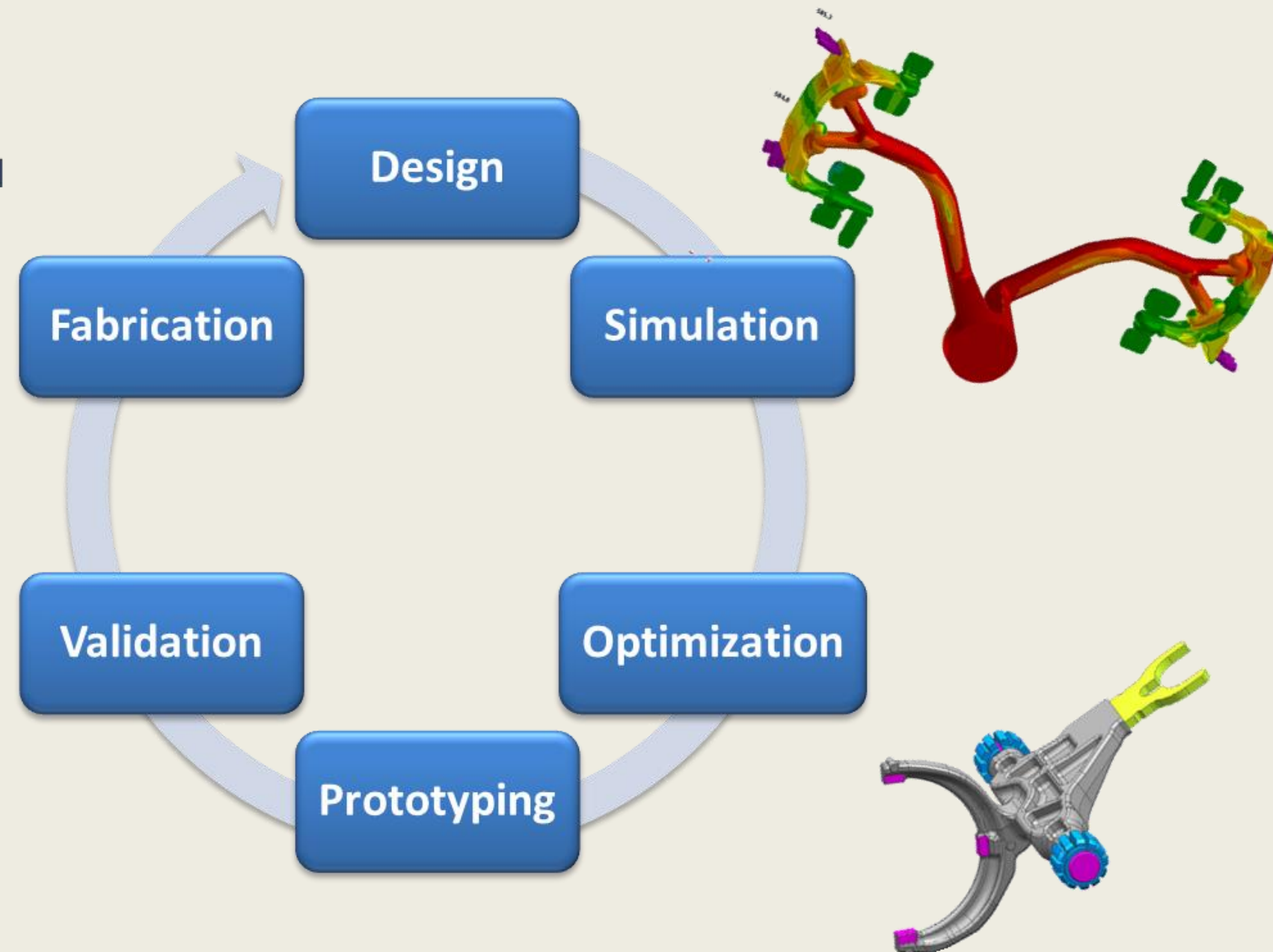
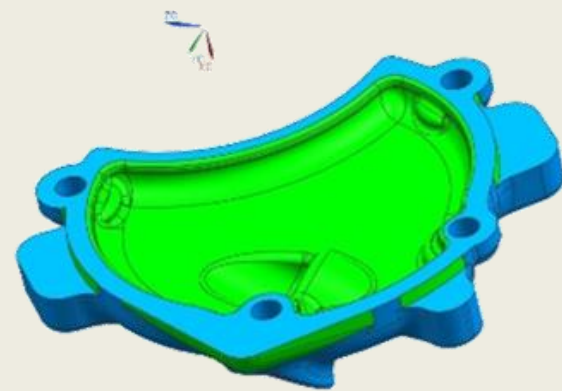


OUR KNOWLEDGE

In our facilities we are able to **develop, simulate, prototype, validate and industrialize** our products.

In cooperation with our customers, new solutions focused on weight and cost reduction resulted in:

- **New materials.**
- **New functions.**
- **New or adaptable assemblies.**
- **Optimization**
- **Quality assurance.**
- **Durability.**



Our process

Machining



- Machining in CNC
- Machining in lathe
- Plastic overmoulding
- Welding
- Induction hardening
- Shafts grinding
- Assembly of components
- In line dimensioning control
- Washing machines
- Leakage testing in production



Our Parts

Transmission shifts



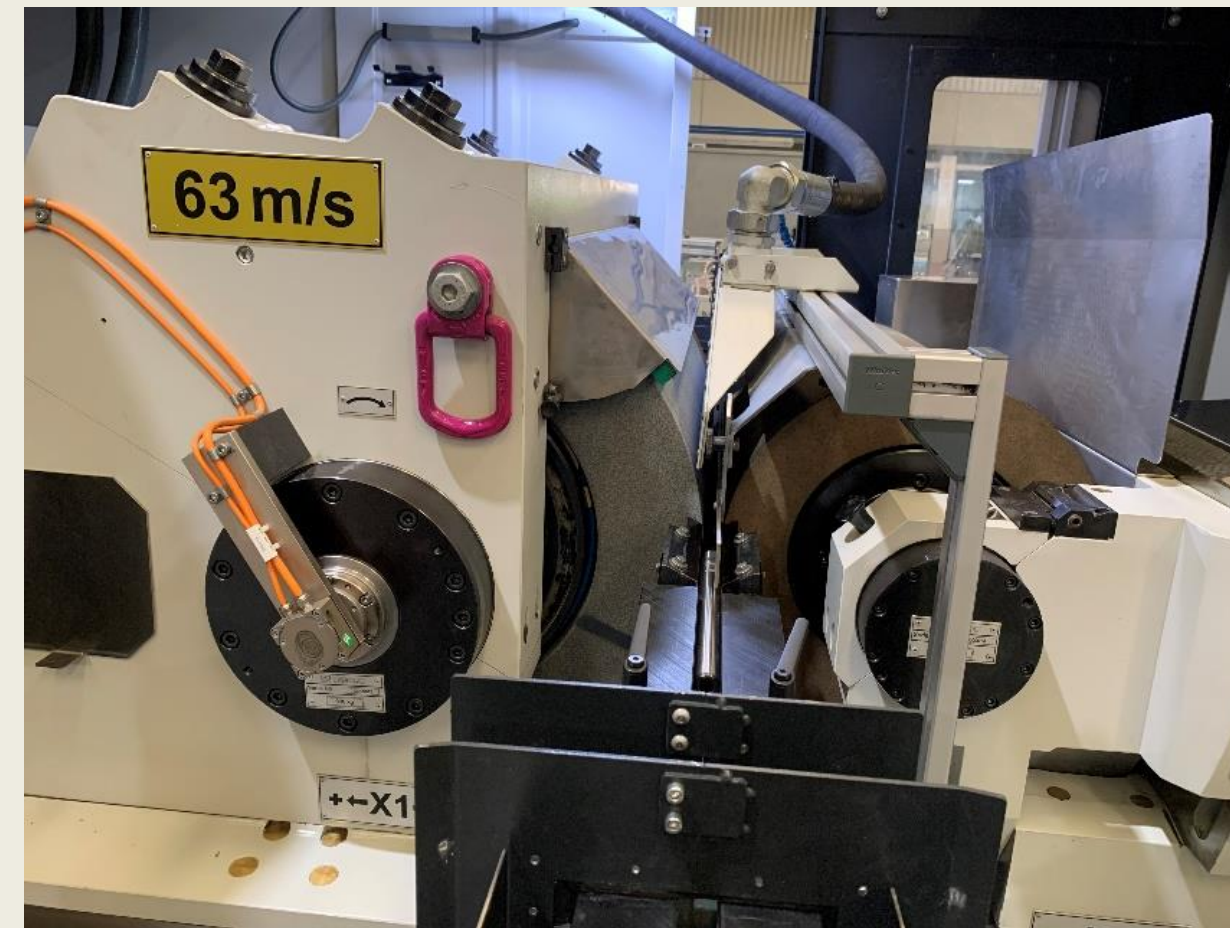
Our Associated Capabilities



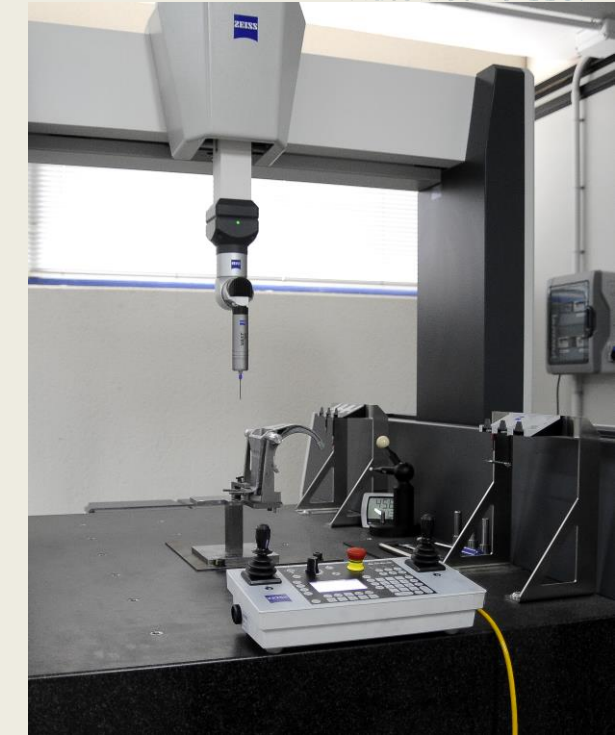
SHAFTS INDUCTION
HARDENING



GRINDING



Our Machines/Installations



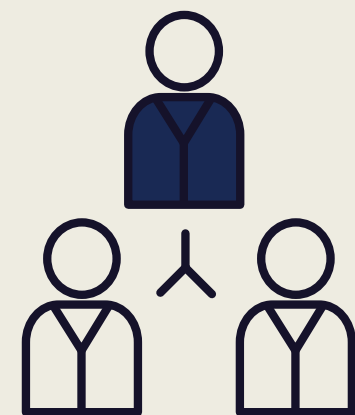
Our Customers



ABOUT F2J INDUSTRY...



Turnover: 231 M€



1 807 employees



4 plants in France
1 plant in Poland
3 plants in Argentina
1 plant in Brazil
2 plants in Spain
1 plant in USA



<http://f2jindustry.com>



<https://www.linkedin.com/company/f2jindustry>

F2J INDUSTRY INDUSTRIAL GROUP OF COMPANIES



Number of employees: **1807**

4 sites in France / 1 site in Poland / 3 sites in Argentina / 1 site in Brazil / 2 sites in Spain / 1 site in USA

Annual TO: **231 M€**

Thank you for your
attention!



MIASA
Automotive LLC.

