

F2J STAMPING







Overview presentation

PART 1	ABOUT F2J STAMPING
PART 2	FIGURES REPRESENTING F2J STAMPING
PART 3	OUR PRODUCTS
PART 4	OUR PROCESS
PART 5	F2J STAMPING PLANT'S MODERNIZATION
PART 6	NEW PROJECT
PART 7	OUR CUSTOMERS
PART 8	ABOUT F2J INDUSTRY

ABOUT F2J STAMPING...





1990	Creation of the Bessines site by Euramec (8)	
1770	500 M2) after the new business owned by	
	SOCOMEC for Matra Automotiv	

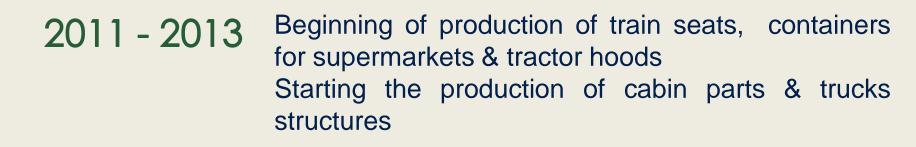
1991 - 1999 Installation of stamping presses in Bessines for TGV parts and other trains
Purchase of the SER company by ARIES
Group
New market for M2S (Laguna) driving the purchase of a new line of robotic stamping presses

2003 - 2007 Starting the robotic workstations for the C-CARD Ford market Production and assembly of mechanisms

direction column, structures parts (D91, Laguna), structure of licence-free cars, race cars preparation

The factory is purchased by HALBERG EMBOUTISSAGE and the factory name changed for Altia Bessines (Stamping Division)

Development of activity in new automotive fields:



2015 - 2017 Purchase of the Altia Bessines by STEVA Group STEVA buys the 2000 TO Fagor stamping press

2019 F2J buys Steva Limousin Bessines

2020 Infrastructure investment (roof renovation)

2021 Investment in a high capacity decoiler for the 2000 T

2009

FIGURES REPRESENTING F2J STAMPING

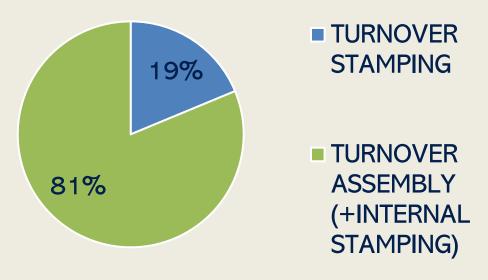


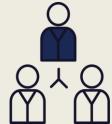






TURNOVER 2024 : 13 M€





84

EMPLOYEES



12 000 M2 FACTORY **SURFACE**

OUR PRODUCTS ELECTIONS





STAMPING & ASSEMBLY PARTS



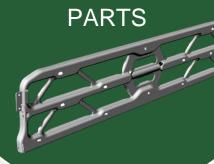
CAR

TRACTOR HOOD



LOWER PLATE

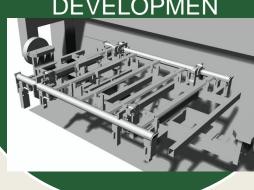
TRUCK STRUCTURE **PARTS**



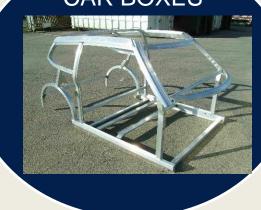
STRUCTURE OF RACE CARS



ALUMINIUM DEVELOPMEN



CAR BOXES



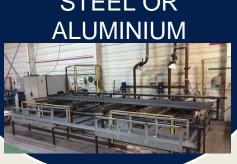
ALUMINIUM CONTAINERS



TRAIN SEAT STRUCTURES



CUTTING & PREPARATION OF STEEL OR **ALUMINIUM**



OUR PRODUCTS: ALUMINIUM CAR BOX







Realization VSP aluminium structures



Studies and realization assembly means in series



OUR PRODUCTS: ELECTRIC VEHICLE FLOOR PROTOTYPE



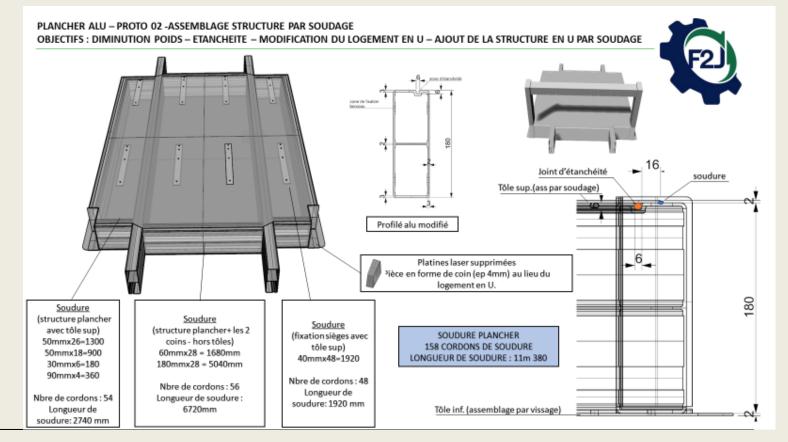




Improvement proposed to the customer: weight reduction + watertightness of the structure ...

Analysis of welds with our qualified technicians: 10 qualified steel and aluminum welders:

- EN ISO 9606-1 135 P FW FM1/S t2 PB sI
- EN ISO 9606-1 135 P FW FM1/ S t4 PB sI
- EN ISO 9606-1 135 P FW FM2/S t1 PB sl => DMOS8
- EN ISO 9606-1 135 P BW FM2/S s1 PA ss nb => DMOS4
- EN ISO 9606-2 131 P FW 22 S t2 PB sl
- Macrographic examination welds
- EN ISO 14732 2013 procédés 135/138 ilot COMPIN
- Visual control
- Eprouvette # 26 angle (DOCOL ép. 2 DC01 ép. 1)



OUR PRODUCTS: ALUMINIUM PROTOTYPE AND MARKET







Floor car Renault prototype



Aluminium raised pallets for the food industry



OUR PROCESS : STAMPING STAMPING





COIL RECEPTION



STAMPING





WELDING (IF



DELIVERY

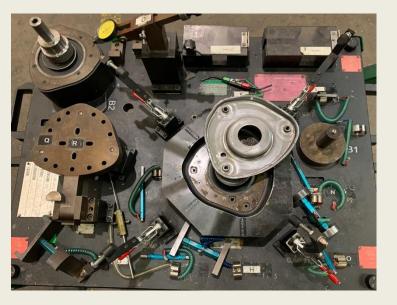


PACKAGING





QUALITY CONTROL



OUR PROCESS : ASSEMBLY F2 STAMPING





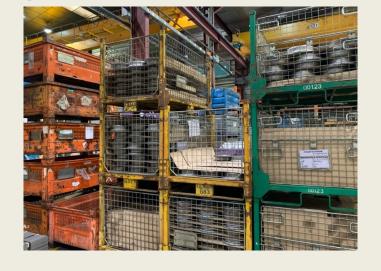
PARTS RECEPTION (INTERNAL/EXTERNAL



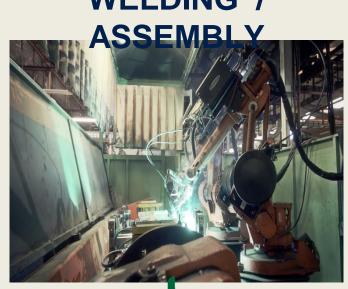
QUALITY CONTROL



WELDING /







DELIVERY



PACKAGI



QUALITY CONTROL







F2J STAMPING CAN DO CONCEPTION BY ENGINEERING & DESIGN 3D WORK ENVIRONMENTS

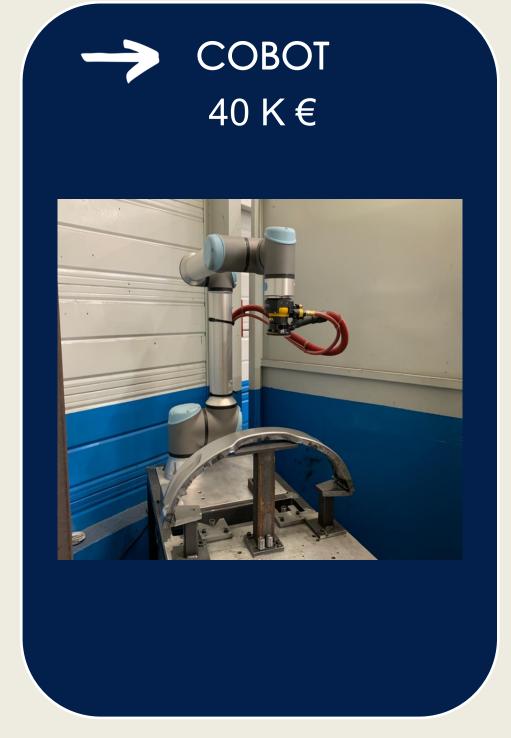
F2J STAMPING PLANT'S MODERNIZATION STAMPING







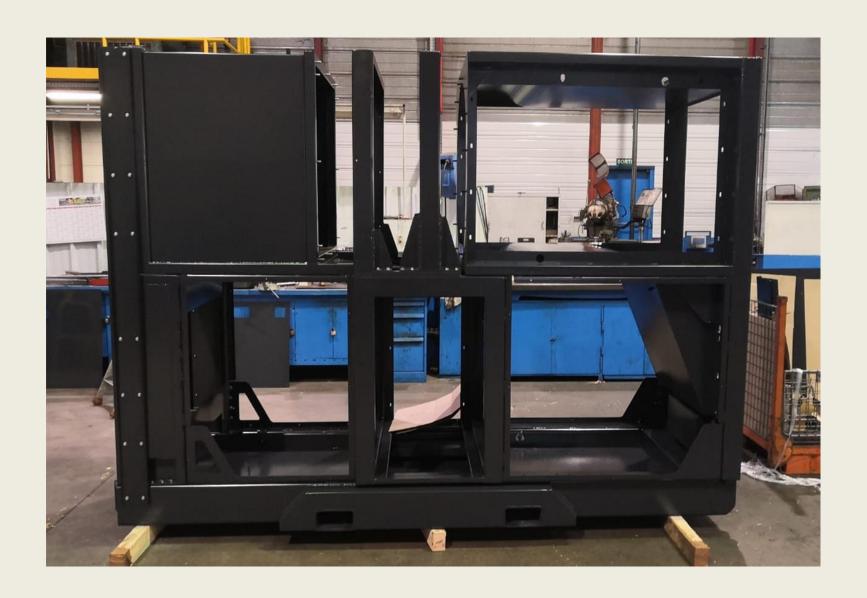








HYDROGEN GENERATOR FRAME



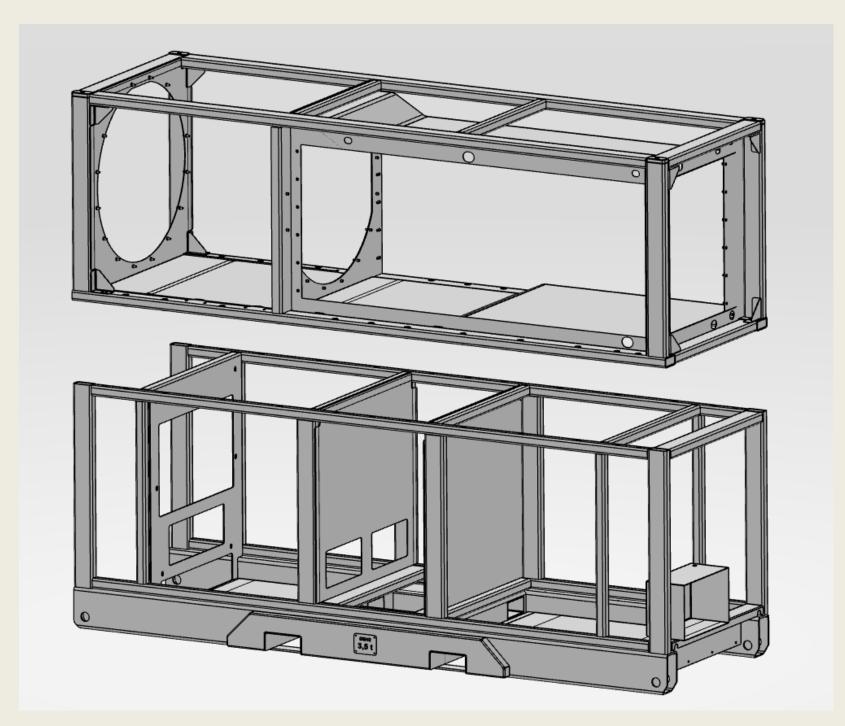


EVOLUTION PRODUCTION V03 EXECUTION PRODUCTION V03

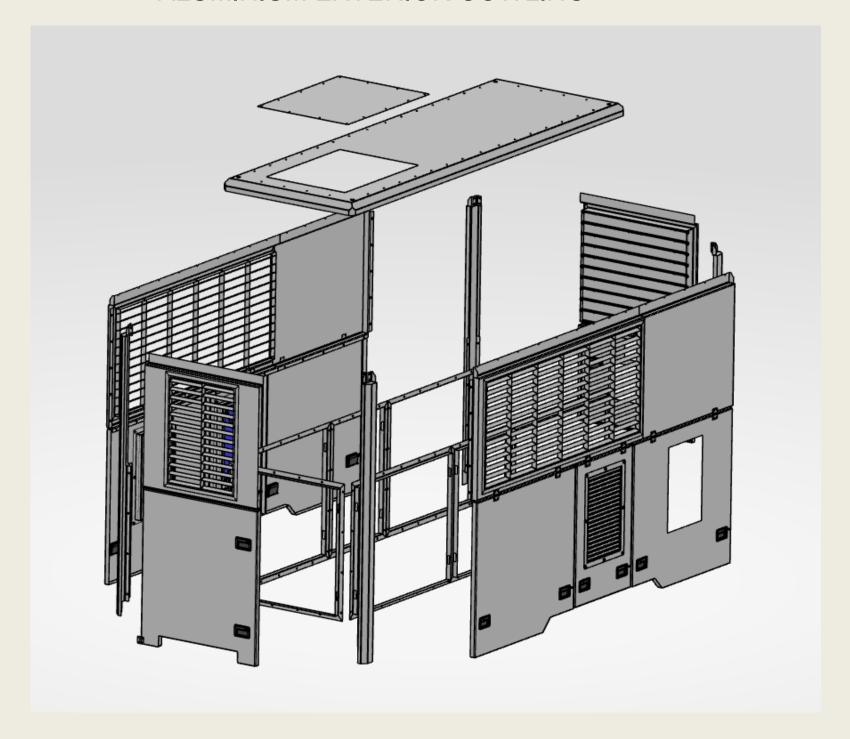




STEEL FRAME



ALUMINIUM EXTERIOR COWLING



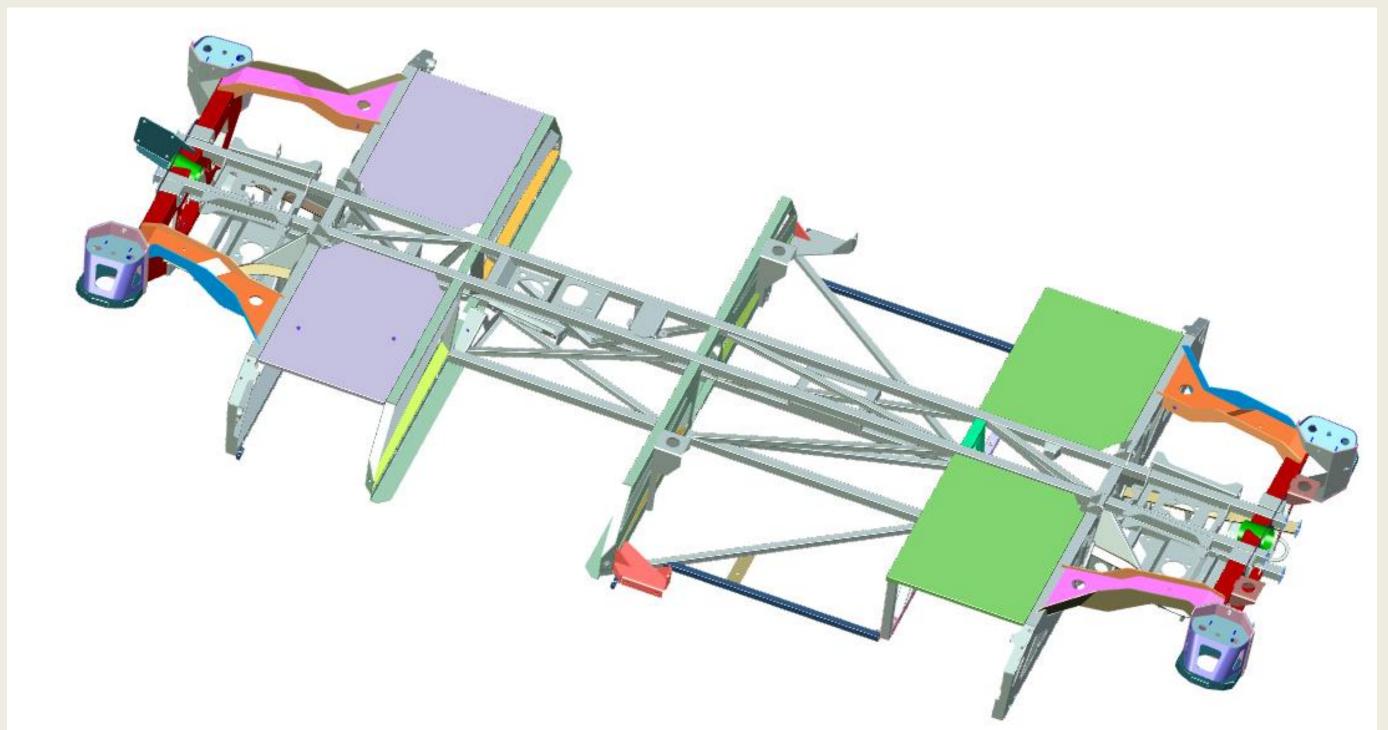
NEW PRODUCTION \$2/2022 STAMPING







STEEL ELECTRIC VEHICLE FRAME Dim: L 4m * I 1,5m * h 0,5m

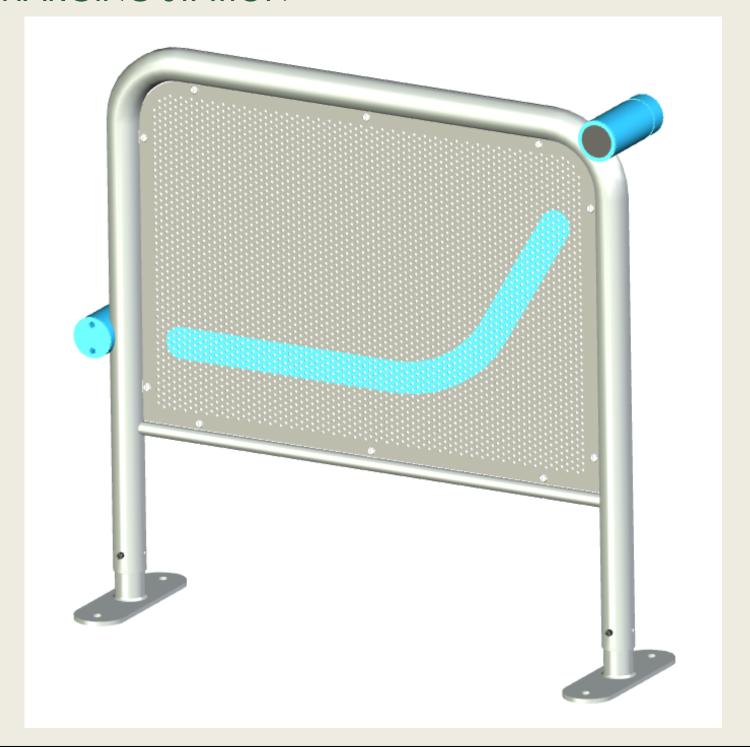








ELECTRIC BIKE CHARGING STATION



OUR CUSTOMERS























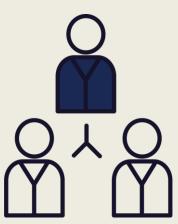


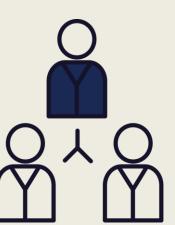
ABOUT F2J INDUSTRY...





Turnover: 195 M€





1 650 employees



4 sites in France 1 site in Poland 3 site in Argentina 1 site in Brazil 2 sites in Spain 1 site in USA



http://f2jindustry.com https://www.linkedin.com/company/f2jindustry



Turnover: 25,8 M € / 330 Employees 16.000 m² Factory surface Certified IATF 16949 and ISO 14001



Buenos Aires

Turnover: 5,4 M € / 135 Employees 12.000 m² Factory surface Certified: IATF 16949:2016 and ISO 14001



BRAZIL



São Paulo

Turnover: 37 M € / 395 Employees 22.000 m² Factory surface Certified IATF 16949



POLAND



Radom

Turnover: 5,5 M € / 40 Employees 3.200 m² Factory surface Certified IATF 16949 and ISO 14001

Bessines-Sur-Gartempe

Turnover: 13 M€ / 84 Employees 12.000 m² Factory Surface



Valentigney

Turnover: 20 M€ / 105 Employees 18.894 m² Factory surface Certified ISO 16949



Number of employees: 1650



4 sites in France / 1 site in Poland / 3 sites in Argentina / 1 site in Brazil / 2 sites in Spain / 1 site in USA



Annual TO: 195 M€

THANK YOU FOR
YOUR ATTENTION





