



# F2J STAMPING

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**STAMPING**

**B E S S I N E S**

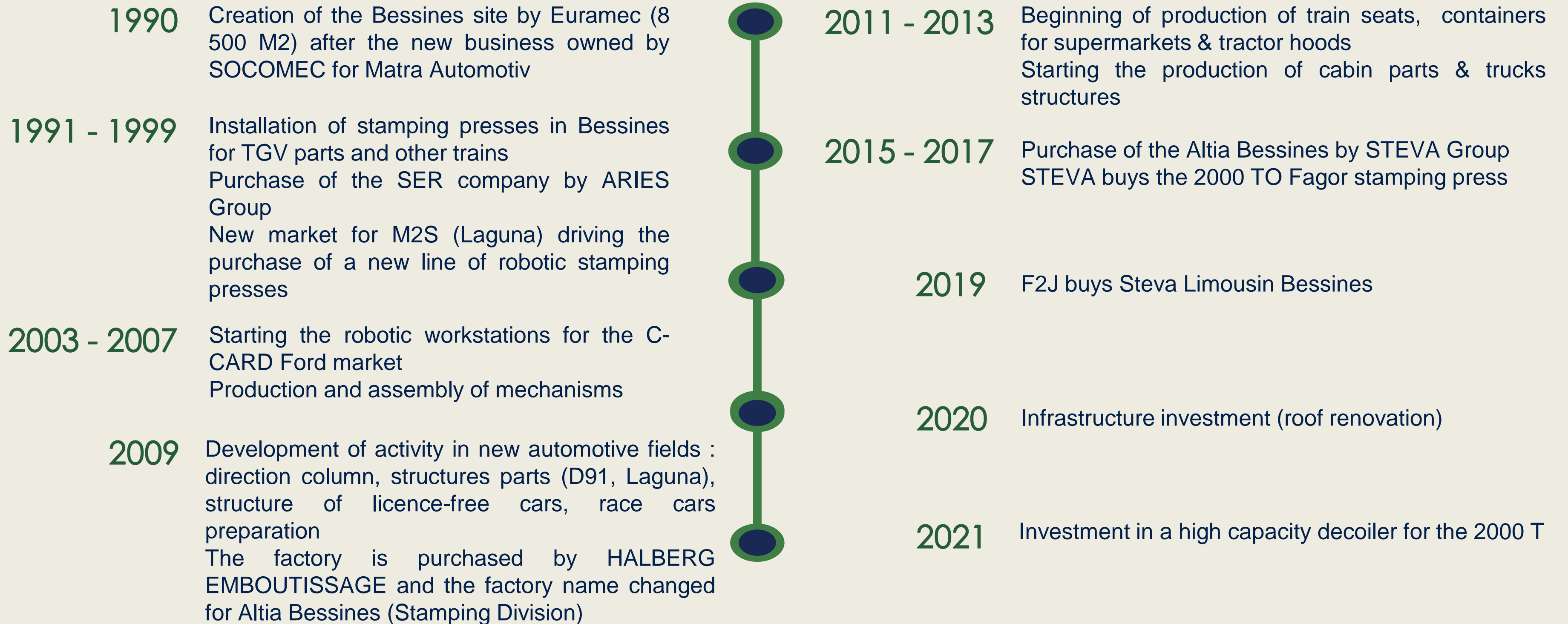




# Overview presentation

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# ABOUT F2J STAMPING...



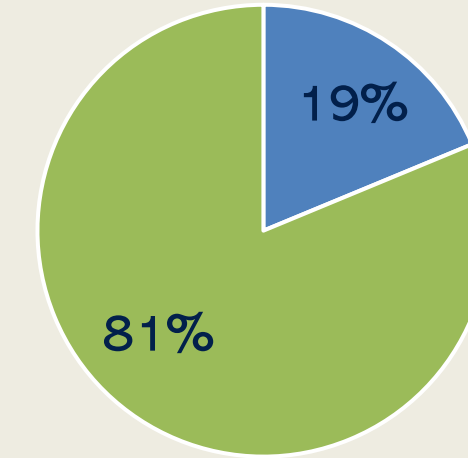
# FIGURES REPRESENTING F2J STAMPING



BESSINES-SUR-GARTEMPE



TURNOVER 2024 : 13 M€



■ TURNOVER STAMPING

■ TURNOVER ASSEMBLY (+INTERNAL STAMPING)



84  
EMPLOYEES



12 000 M2 FACTORY SURFACE

# OUR PRODUCTS



STAMPING & ASSEMBLY PARTS



CAR



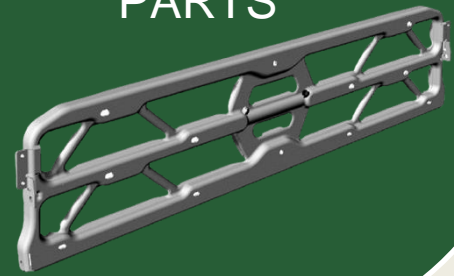
TRACTOR HOOD



LOWER PLATE



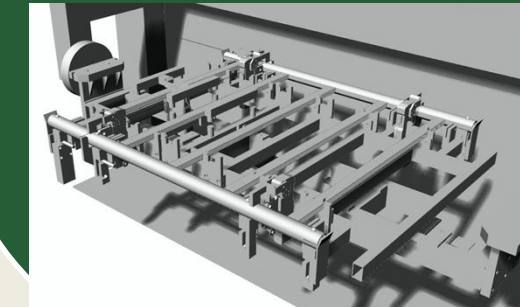
TRUCK STRUCTURE PARTS



STRUCTURE OF RACE CARS



ALUMINIUM DEVELOPMEN



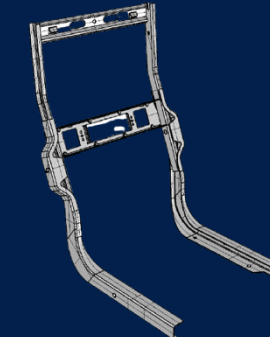
CAR BOXES



ALUMINIUM CONTAINERS



TRAIN SEAT STRUCTURES



CUTTING & PREPARATION OF STEEL OR ALUMINIUM



# OUR PRODUCTS: ALUMINIUM CAR BOX



Realization VSP aluminium structures



Studies and realization assembly means in series



# OUR PRODUCTS: ELECTRIC VEHICLE FLOOR PROTOTYPE



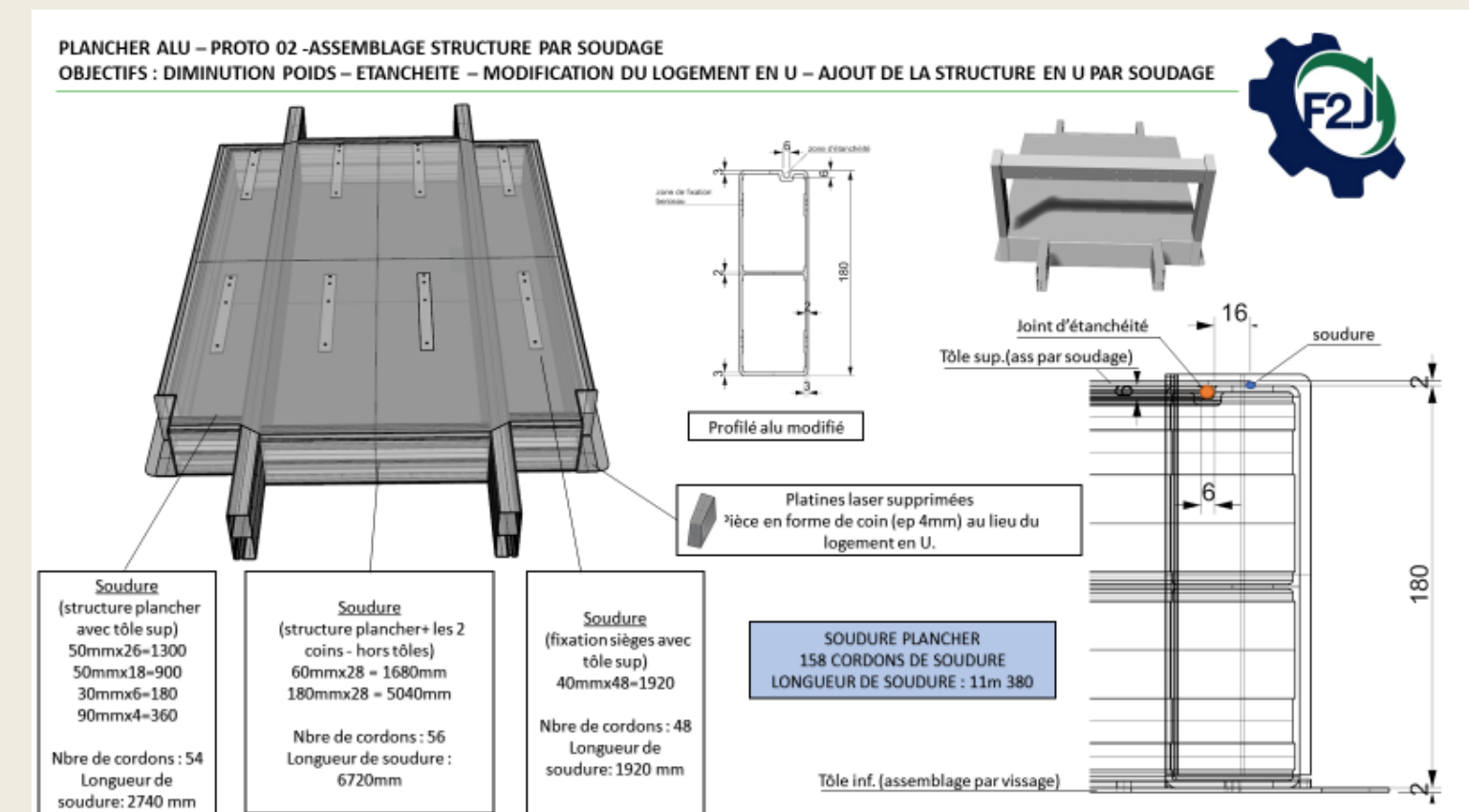
← Aluminium car floor prototype

Improvement proposed to the customer: weight reduction + watertightness of the structure ...

Analysis of welds with our qualified technicians:

10 qualified steel and aluminum welders:

- EN ISO 9606-1 135 P FW FM1/ S t2 PB sl
- EN ISO 9606-1 135 P FW FM1/ S t4 PB sl
- EN ISO 9606-1 135 P FW FM2/ S t1 PB sl => DMOS8
- EN ISO 9606-1 135 P BW FM2/ S s1 PA ss nb => DMOS4
- EN ISO 9606-2 131 P FW 22 S t2 PB sl
- Macrographic examination welds
- EN ISO 14732 2013 - procédés 135/138 - ilot COMPIN
- Visual control
- Eprouvette #26 angle ( DOCOL ép. 2 - DC01 ép. 1)



# OUR PRODUCTS: ALUMINIUM PROTOTYPE AND MARKET



**Aluminium raised pallets for the food industry**



**Floor car Renault prototype**





# OUR PROCESS : STAMPING



COIL RECEPTION



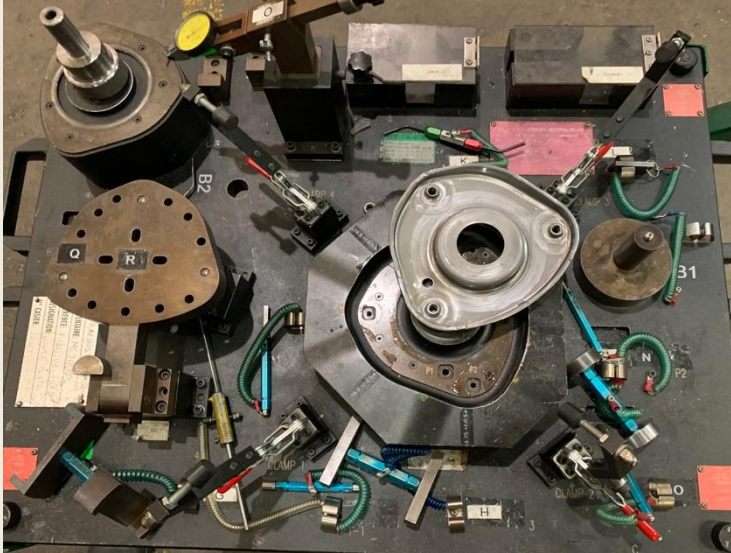
STAMPING



WELDING  
(IF NECESSARY)



QUALITY CONTROL



PACKAGING



DELIVERY



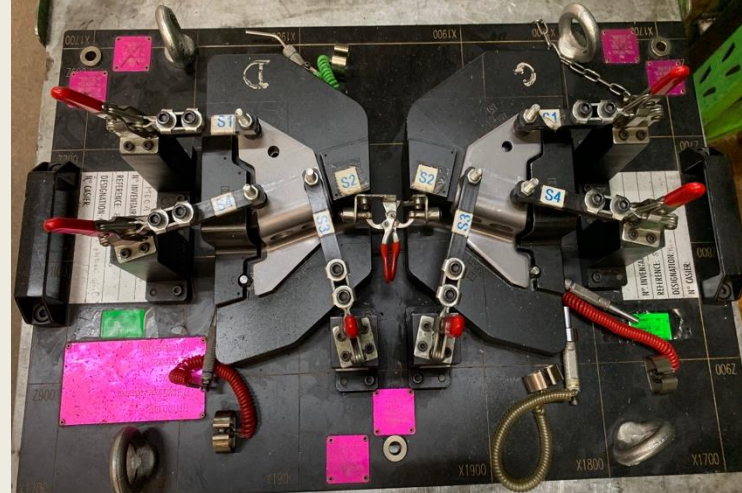
# OUR PROCESS : ASSEMBLY



**PARTS RECEPTION  
(INTERNAL/EXTERNAL)**



**QUALITY CONTROL**



**WELDING /  
ASSEMBLY**



**QUALITY CONTROL**



**PACKAGI**



**DELIVERY**



**F2J STAMPING CAN DO CONCEPTION BY ENGINEERING & DESIGN 3D WORK ENVIRONMENTS**


# F2J STAMPING PLANT'S MODERNIZATION



➔ NEW SPLICER  
340 K €



➔ ROOF RENOVATION  
33 K €



➔ COBOT  
40 K €



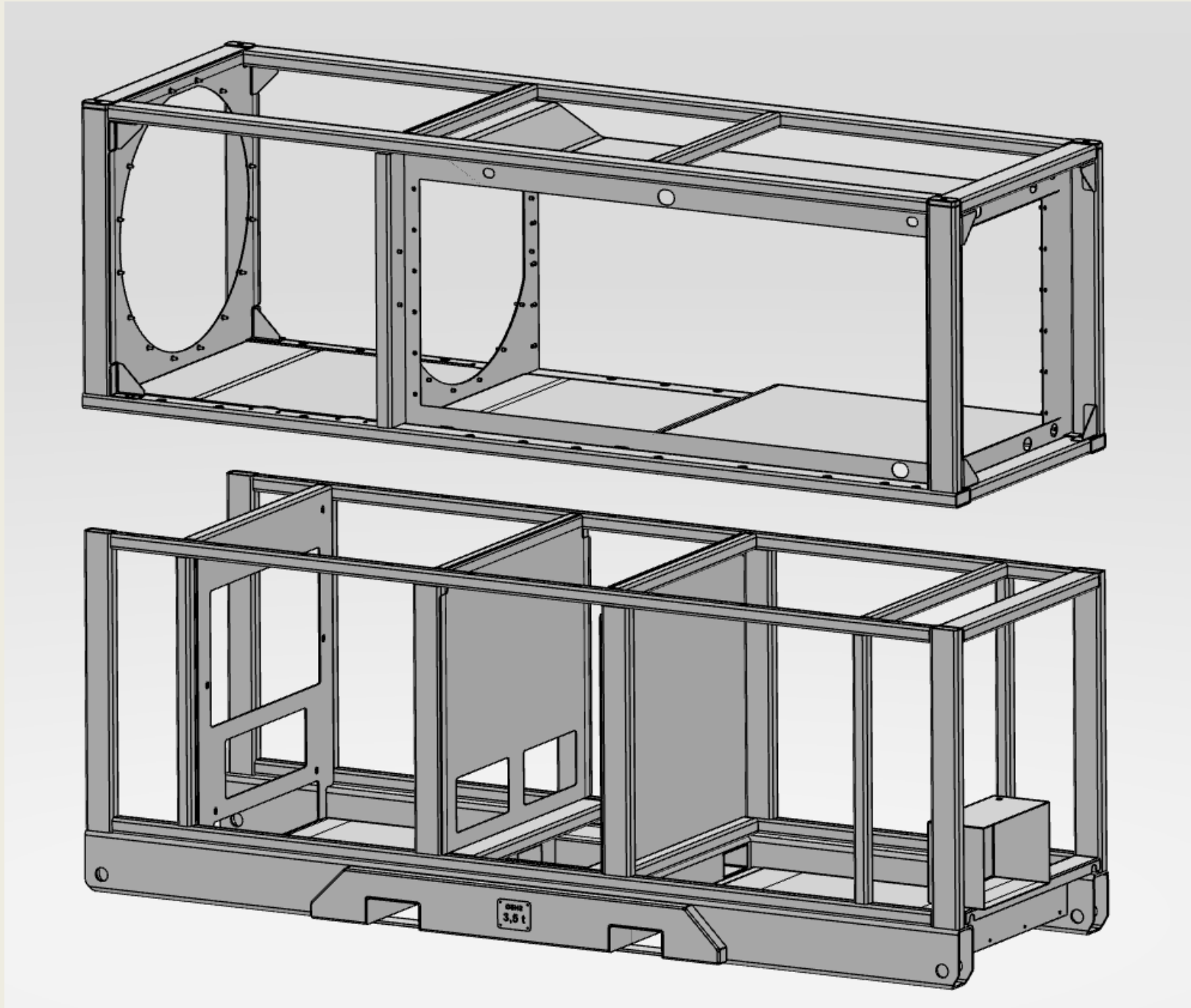
# NEW PROJECT



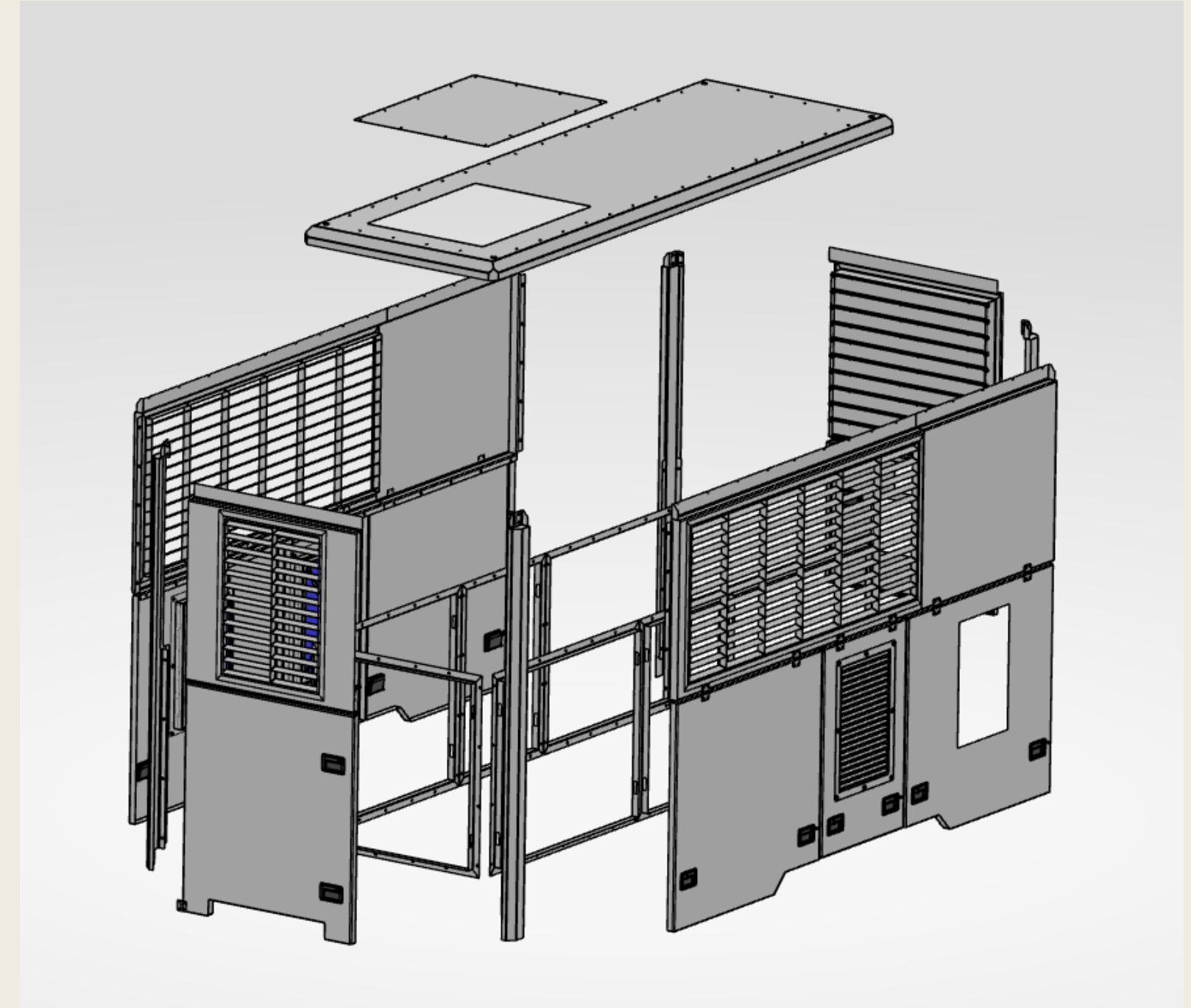
## → HYDROGEN GENERATOR FRAME



STEEL FRAME

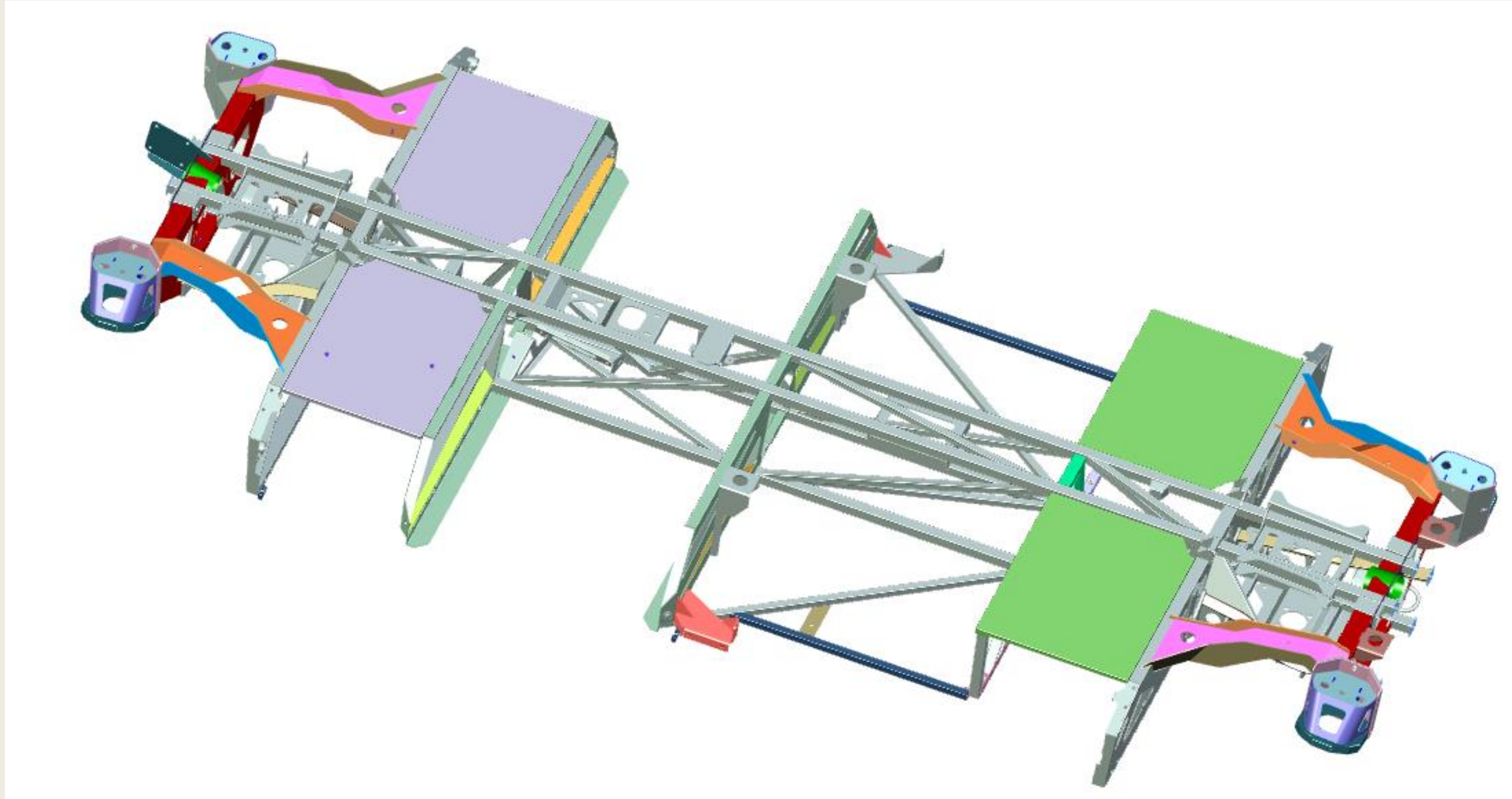


ALUMINIUM EXTERIOR COWLING



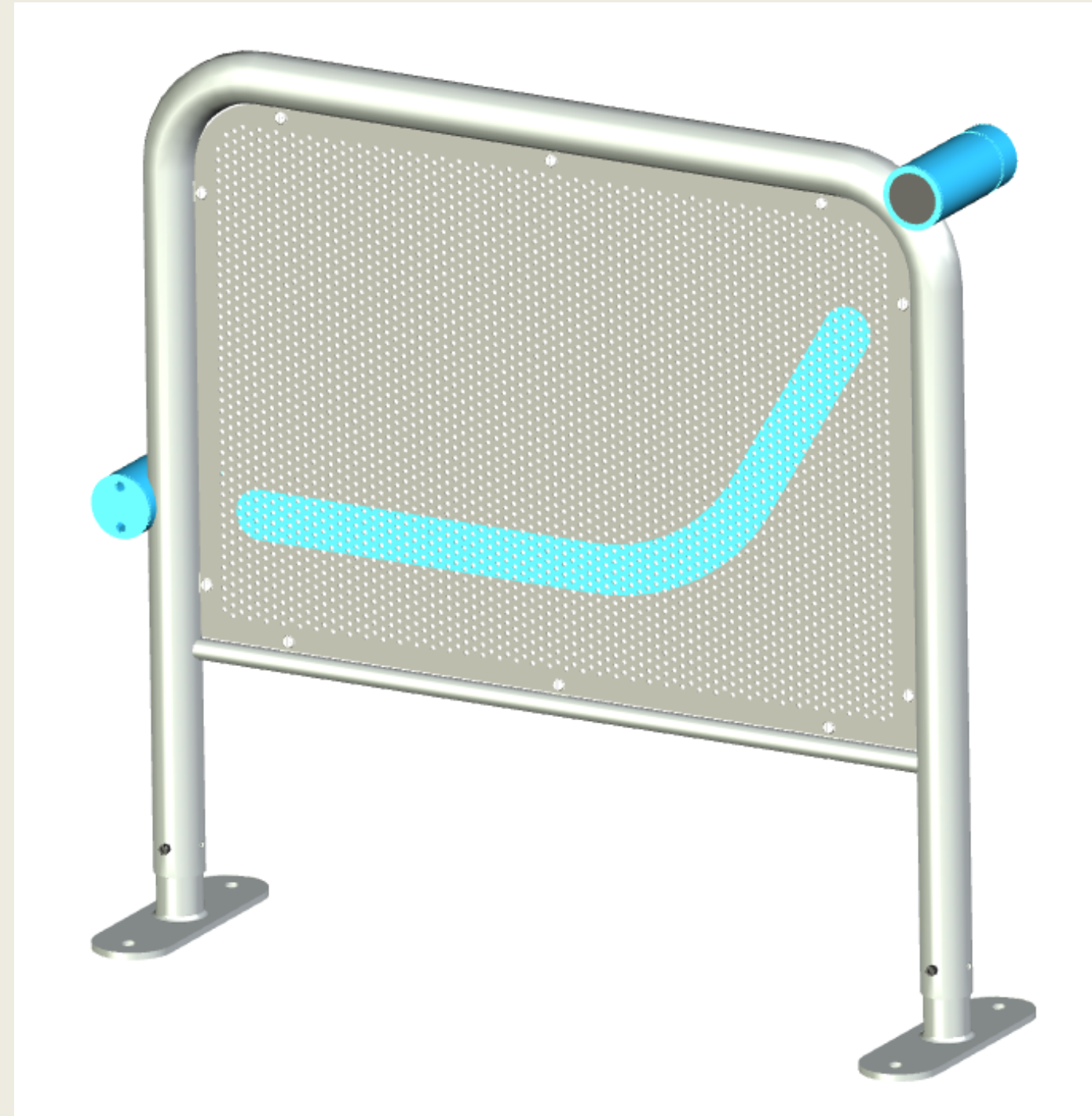


STEEL ELECTRIC VEHICLE FRAME Dim: L 4m \* l 1,5m \* h 0,5m

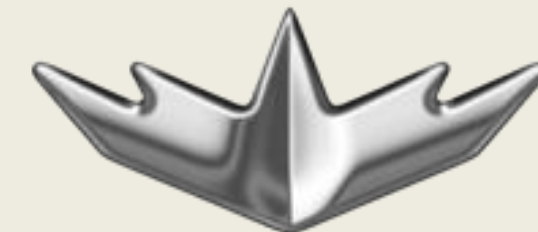




## ELECTRIC BIKE CHARGING STATION



# OUR CUSTOMERS



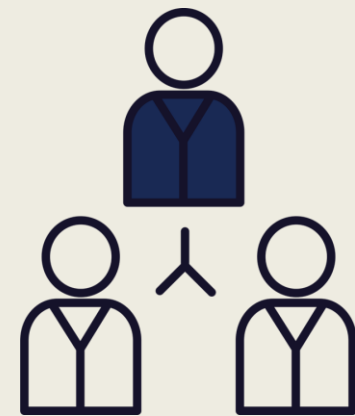




# ABOUT F2J INDUSTRY...



Turnover: 195 M€



1 650 employees



4 sites in France  
1 site in Poland  
3 site in Argentina  
1 site in Brazil  
2 sites in Spain  
1 site in USA



<http://f2jindustry.com>

<https://www.linkedin.com/company/f2jindustry>



# F2J INDUSTRY INDUSTRIAL GROUP OF COMPANIES



Number of employees: **1650**
**4** sites in France / **1** site in Poland / **3** sites in Argentina / **1** site in Brazil / **2** sites in Spain / **1** site in USA
 Annual TO: **195 M€**

# THANK YOU FOR YOUR ATTENTION

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